

**\*Work Order ID 75846**

**\*75846\***

Page 1

Friday, November 18, 2011 10:25:56 AM

Item ID: K10111 Accept **\*N900040100\*** Setup Start **\*NS1\***  
 Revision ID: Stop **\*NS2\***  
 Item Name: Saddle, Skidtube 206  
 Start Date: 11/1/2011 Start Qty: 4.00 **\*4\*** Cust Item ID:  
 Required Date: 11/11/2011 Req'd Qty: 4.00 **\*4\*** Customer:

Reference:

Approvals: Process Plan: *P* Date: 11-18 Tooling: \_\_\_\_\_ Date: \_\_\_\_\_ Run Start **\*NR1\***  
 QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_ Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
<b>Draw Nbr</b>	<b>Revision Nbr</b>								
DSI 9583	A								
K10111	B	<i>*SP-</i>							
100	DOCUMENT CONTROL	0.00							
<b>*100*</b>									
DC	<b>Memo</b>	0.00							
Document Control	Photocopy bluefile & type labels per PPP FOR D206-642-111 CHG007 FOR D206-642-113 CHG002	K10111 CHG003							
110	Pick Kit	0.00							
<b>*110*</b>									
Packaging	<b>Memo</b>	0.00							
Packaging									

*Handwritten notes:*  
 12 01 31 (4)  
 12-1-30 (4)  
 SP 12-01-30

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

Work Order ID 75846

\*75846\*

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Friday, November 18, 2011 10:25:56 AM

Item ID: K10111 Accept \*N900040100\* Setup Start \*NS1\*  
 Revision ID: Stop \*NS2\*  
 Item Name: Saddle, Skidtube 206  
 Start Date: 11/1/2011 Start Qty: 4.00 \*4\* Cust Item ID:  
 Required Date: 11/11/2011 Req'd Qty: 4.00 \*4\* Customer:  
 Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_ Run Start \*NR1\*  
 QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_ Stop \*NR2\*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120	QC4- 100% Inspect kits for completeness	0.00				<u>12</u>	<u>01</u>	<u>31</u>	<u>(4)</u>
*120*									
QC	Memo	0.00							
Quality Control									
130	Packaging	0.00				<u>12/13/11</u>	<u>2</u>	<u>4</u>	<u>(4)</u>
*130*									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP K10111								
	PPP D206-642-111								
	PPP D206-642-113								
	Location: _____								
	PPP rev: _____								
140	QC21- Final Inspection - Work Order Release	0.00				<u>12/2/11</u>	<u>4</u>	<u>4</u>	<u>(4)</u>
*140*									
QC	Memo	0.00							
Quality Control									

12-02-11 (4)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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**NOTE:** Date & initial all entries

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**\*75846\***

**\*K10111\***

**Required Date:** 11/11/2011

**Required Qty: 4.00**

AS PER DSI9583 DD VERF:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN5-10A <b>*AN5-10A*</b> Bolt		Purchased	No				Each	872.0000		16			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>	**				
				ST337		872							
				116704		11							
				118191		59							
				119547		802							
AN5-11A <b>*AN5-11A*</b> Bolt		Purchased	No				Each	1,599.000		16			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>	**				
				ST337		21							
				117313		2							
				118191		19							
				ST518		1578							
				119512		1578							
AN3-41A <b>*AN3-41A*</b> Bolt		Purchased	No			110	Each	1,655.000	8	32			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>	**				
				st510		1655							
				119042		1655							

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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**NOTE:** Date & initial all entries

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Friday, November 18, 2011 10:26:00 AM

Work Order ID: 75846

**\*75846\***

Parent Item: K10111

**\*K10111\***

Parent Item Name: Saddle, Skidtube 206

Start Date: 11/1/2011

Required Date: 11/11/2011

Start Qty: 4.00

Required Qty: 4.00

AN4-6A

Purchased

No

110

Each

5,062.000

12

48

**\*AN4-6A\***

Bolt

\*\*

SP

Location

Loc Qty

Loc Code

ST356

62

119127

62

ST516

5000

119017

5000

48x

AN4C5A

Purchased

No

110

Each

489.0000

1

4

**\*AN4C5A\***

BOLT

\*\*

SP

Location

Loc Qty

Loc Code

FP-B

49

112243

49

ST355

440

112243

340

119017

100

4x

AN6-44A

Purchased

No

110

Each

511.0000

2

8

**\*AN6-44A\***

Bolt

\*\*

SP

Location

Loc Qty

Loc Code

ST343

7

119127

7

st510

504

119036

504

8x

D206-651-041

Manufactured

No

110

Each

1.0000

1

4

**\*D206-651-041\***

206A/B GHW

\*\*

B78659

SP 12-01-30

Location

Loc Qty

Loc Code

FG125

1

74002

1

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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Friday, November 18, 2011 10:26:01 AM

Work Order ID: 75846

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Parent Item: K10111

**\*K10111\***

Parent Item Name: Saddle, Skidtube 206

Start Date: 11/1/2011

Required Date: 11/11/2011

Start Qty: 4.00

Required Qty: 4.00

D2652

Manufactured No

110

Each

743.0000

16

**\*D2652\***

Bushing

\*\*

Location

Loc Qty

Loc Code

FG

44

31985

44

ST019

699

73835

579

73836

120

B 76132 SP  
63x

B 77135 1K.

D2661-1

Manufactured No

110

Each

18.0000

2

**\*D2661-1\***

Saddle, LH Fwd Aft Out 206

\*\*

Location

Loc Qty

Loc Code

MEZZ

5

64559

5

ST435

13

73838

10

73841

1

76516

2

B 78133 4x  
B 78134 4x SP

D2662-1

Manufactured No

110

Each

20.0000

2

**\*D2662-1\***

Saddle, LH In 206

\*\*

Location

Loc Qty

Loc Code

ST435

10

73846

1

74479

9

ST476

10

74481

10

B 78149 SP  
12-01-30

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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Friday, November 18, 2011 10:26:01 AM

Work Order ID: 75846

**\*75846\***

Parent Item: K10111

**\*K10111\***

Parent Item Name: Saddle, Skidtube 206

Start Date: 11/1/2011

Required Date: 11/11/2011

Start Qty: 4.00

Required Qty: 4.00

D2712  
**\*D2712\***  
Set Screw

Manufactured No

110 Each 2,551.000 10 40

\*\*

SP 12-01-30.

Location

Loc Qty

Loc Code

FG 50  
29962 50  
ST021 2501  
71160 1  
73837 500  
76065 2000

D2884  
**\*D2884\***  
Saddle Spacer

Manufactured No

110 Each 100.0000 1 2

\*\*

NOX  
B76751 SP.

Location

Loc Qty

Loc Code

FG 10  
29453 10  
ST025 90  
73823 90

D2885  
**\*D2885\***  
Saddle Spacer

Manufactured No

110 Each 126.0000 2 8

\*\*

B76752 SP  
12-01-30

Location

Loc Qty

Loc Code

FG 10  
29199 10  
ST025 116  
73824 116

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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Friday, November 18, 2011 10:26:01 AM

Work Order ID: 75846

**\*75846\***

Parent Item: K10111

**\*K10111\***

Parent Item Name: Saddle, Skidtube 206

Start Date: 11/1/2011

Required Date: 11/11/2011

Start Qty: 4.00

Required Qty: 4.00

WD3413-1

Manufactured No

110

Each

94.0000

1

**\*D3413-1\***

Ring

\*\*

<sup>4</sup>  
B75478 SP

Location

Loc Qty

Loc Code

ST368

2

73821

2

ST420

2

66387

1

70773

1

ST469

88

73822

88

ST473

2

71041

2

MS21042L3

Purchased No

110

Each

8,753.000

8

32

**\*MS21042L3\***

Nut

\*\*

SP 12-01-30

Location

Loc Qty

Loc Code

ST300

255

117441

16

117885

35

118451

5

118927

199

ST516

6000

119017

6000

ST518

2498

119075

2498

32x

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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# Picklist Print

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\* Friday, November 18, 2011 10:26:01 AM

Work Order ID: 75846

**\*75846\***

Parent Item: K10111

**\*K10111\***

Parent Item Name: Saddle, Skidtube 206

Start Date: 11/1/2011

Required Date: 11/11/2011

Start Qty: 4.00

Required Qty: 4.00

MS21042L4

Purchased

No

110

Each

11,450.00

12

48

**\*MS21042L 4\***

Nut

\*\*

SP

Location

Loc Qty

Loc Code

ST300

558

117441

51

117601

374

118451

133

ST516

5892

119017

5892

ST518

5000

119075

5000

48x

MS21042L6

Purchased

No

110

Each

1,484.000

2

8

**\*MS21042L 6\***

Nut

\*\*

SP

Location

Loc Qty

Loc Code

ST300

484

117677

25

118384

5

118927

48

118968

406

ST518

1000

119075

1000

8x

NAS1149C0463R

Purchased

No

110

Each

1,379.000

1

4

**\*NAS1149C0463R\***

Washer

\*\*

SP 12-01-30

Location

Loc Qty

Loc Code

FP-B

1

115358

1

ST297

1378

117735

378

119097

1000

4x

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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# Picklist Print

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Friday, November 18, 2011 10:26:01 AM

Work Order ID: 75846

**\*75846\***

Parent Item: K10111

**\*K10111\***

Parent Item Name: Saddle, Skidtube 206

Start Date: 11/1/2011

Required Date: 11/11/2011

Start Qty: 4.00

Required Qty: 4.00

NAS1149D0363J

Purchased

No

110

Each

4,434.000

\ 8

32

**\*NAS1149D0363.I\***

Washer

\*\*

*m/20142 SP.*

Location

Loc Qty

Loc Code

ST019

16

117505

16

ST295

3000

119537

3000

ST298

1418

117601

148

118077

1

118612

55

118968

1214

NAS1149D0463J

Purchased

No

110

Each

12,582.00

24

96

**\*NAS1149D0463.I\***

Washer

\*\*

*SP 12-01-30.*

Location

Loc Qty

Loc Code

ST019

25

118179

25

ST298

299

116025

16

116805

0

117291

1

117460

2

118179

17

118384

249

118612

3

119042

11

ST407

12258

119075

10000

119097

2258

*96x*

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W/O:		WORK ORDER CHANGES					
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Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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**\*75846\***

Parent Item: K10111

**\*K10111\***

Parent Item Name: Saddle, Skidtube 206

Start Date: 11/1/2011

Required Date: 11/11/2011

Start Qty: 4.00

Required Qty: 4.00

NAS1149D0563J

Purchased

No

110

Each

5,121.000

8

32

**\*NAS1149D0563.I\***

\*\*

SP

Washer

Location

Loc Qty

Loc Code

ST296

2000

119546

2000

ST298

3121

118206

2121

118614

1000

32X

NAS1149D0663J

Purchased

No

110

Each

2,598.000

4

16

**\*NAS1149D0663.I\***

\*\*

SP 12-01-30

Washer

Location

Loc Qty

Loc Code

ST407

2598

119075

2598

16X

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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4.2 206A/B LOW GEAR SKIDTUBES (WITH RUN-ON LANDING WEARPLATES)

ITEM	QTY -113	QTY -114	QTY -151	QTY -149	PART NUMBER	DESCRIPTION
	X				D206-642-113	SKIDTUBE INSTALLATION, LH
		X			D206-642-114	SKIDTUBE INSTALLATION, RH
	1	1	X		D206-642-151	SKIDTUBE
				X	D206-642-149	RUN-ON LANDING WEARPLATE KIT
	1	1			D206-651-041	* 206 GHW ADAPTER <sup>(2)</sup>
1			1		D3804-041	SKIDTUBE ASSEMBLY
2A			6		D2651-1	* PLUG <sup>(1)</sup>
2B			6		D2651-3	* O-RING <sup>(1)</sup>
3			1		D2646	* AFT CAP <sup>(1)</sup>
4			2		MS27039-1-08	* SCREW <sup>(1)</sup>
5			2		NAS1149D0332J	* WASHER <sup>(1)</sup> (OR AN960JD10L)
6	1				D2661-1	SADDLE, FWD OUT, LH
6		1			D2661-2	SADDLE, FWD OUT, RH
7	1				D2662-1	SADDLE, FWD IN, LH
7		1			D2662-2	SADDLE, FWD IN, RH
8	1				D2661-1	SADDLE, AFT OUT, LH
8		1			D2661-2	SADDLE, AFT OUT, RH
9	1				D2662-1	SADDLE, AFT IN, LH
9		1			D2662-2	SADDLE, AFT IN, RH
10	8	8			AN3-41A	BOLT
11	16	16			D2652	BUSHING
12A	8	8			MS21042-3	NUT (OR MS21042L3)
12B	8	8			NAS1149D0363J	WASHER (OR AN960JD10)
13	4	4			AN5-7A	BOLT
14	4	4			AN5-7A	BOLT
15	8	8			NAS1149D0563J	WASHER (OR AN960JD516)
16	12	12			AN4-6A	BOLT
17	24	24			NAS1149D0463J	WASHER (OR AN960JD416)
18	12	12			MS21042-4	NUT (OR MS21042L4)
20A			1	1	D3805-041	FWD WEARPLATE ASSY
21A			1	1	D3807-1	* GASKET <sup>(3)</sup>
22A			1	1	D3805-045	AFT WEARPLATE ASSY
23A			1	1	D3807-5	* GASKET <sup>(4)</sup>
26A			7	7	AN3-36A	BOLT
26B			7	7	NAS1149D0363J	WASHER (OR AN960JD10)
26C			7	7	MS21042-3	NUT (OR MS21042L3)
26D			14	14	D3873-1	BUSHING
27				2	D2649	SPACER
28	2	2			AN6-44A	BOLT
29A	2	2			MS21042-6	NUT (OR MS21042L6)
29B	4	4			NAS1149D0663J	WASHER (OR AN960JD616)
34	1	1			AN4C5A	BOLT
35	1	1			NAS1149C0463R	WASHER (OR AN960C416)
36	1	1			D3413-1	RING
37	10	10			D2712	SET SCREW
38	2	2			D2884	SPACER
39	2	2			D2885	SPACER

- NOTES: <sup>(1)</sup> DENOTES THAT PART IS INCLUDED WITH D3804-041 ASSEMBLY ABOVE  
<sup>(2)</sup> NOT INSTALLED AS PART OF SKIDTUBE. USED TO MODIFY OEM GROUND HANDLING WHEELS  
<sup>(3)</sup> DENOTES THAT PART IS INCLUDED WITH D3805-041 ASSEMBLY ABOVE  
<sup>(4)</sup> DENOTES THAT PART IS INCLUDED WITH D3805-045 ASSEMBLY ABOVE

# DART SERVICE INSTRUCTION

TO AMEND INSTALLATION INSTRUCTIONS IIN-D206-642 REV. O AND  
INSTRUCTIONS FOR CONTINUED AIRWORTHINESS ICA-D206-642 REV. 4

**REFERENCE ONLY**

REF FAA STC: SA00475SE  
REF CANADIAN STC: SH98-4  
REF EASA STC: EASA.IM.R.S.01320

## PROCEDURE:

FOR D206-642-113/-114 SKIDTUBE INSTALLATION KITS, IT HAS BEEN DETERMINED THAT AN5-10A (FWD) AND AN5-11A (AFT) BOLTS ARE MORE APPROPRIATE BOLT LENGTHS FOR ATTACHING THE SKIDTUBES TO THE CROSSTUBES THAN THE AN5-7A BOLTS PREVIOUSLY PROVIDED IN THE KITS.

### 4.2 206A/B LOW GEAR SKIDTUBES (WITH RUN-ON LANDING WEARPLATES)

#### 32.12 206A/B LOW GEAR SKIDTUBES (WITH RUN-ON LANDING WEARPLATES)

ITEM	QTY. -113	QTY. -114	PART NUMBER	DESCRIPTION
	<del>X</del>		D206-642-113	SKIDTUBE INSTALLATION, LH
		<del>X</del>	D206-642-114	SKIDTUBE INSTALLATION, RH

**IS:**

13	4	4	AN5-10A	BOLT
14	4	4	AN5-11A	BOLT

**WAS:**

13	4	4	AN5-7A	BOLT
14	4	4	AN5-7A	BOLT

FOR FURTHER DETAILS REFER TO PAGE 22, DETAIL A OF IIN-D206-642 REV. O, OR PAGE 30, DETAIL A OF ICA-D206-642 REV. 4.

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MFG. APPR.	N/A	DSI 9583	SHEET 1 OF 1
APPROVED	140	TITLE	SCALE
DE APPR.	140	BOLT SUBSTITUTION	NTS
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